



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D4821-1

Job Sheet 197324



DAS  
13  
9-89

Part No: D4821-1

Job Qty: 16 pcs

AUG 28 2019

Part Name: Windshield Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/18/19

Type: SOLD

Description:

Note: DWG REV B IPP REV: A NEW ISSUE 13/04/25 JFS VERIFY BY: JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier    | Lead Time | Sign-off    |
|-------|-------------------------------|--------|------------|----------|--------------------|---------|------------------------|-----------|-------------|
| 110   | Purchasing                    | 16 pcs |            | 10/18/19 | 0.00               | 0.00    | Purchasing - 1         | DAS       |             |
|       |                               |        |            |          |                    |         | Purchasing - 2         | 81        | SEP 19 2019 |
|       |                               |        |            |          |                    |         | Purchasing - 3         | 9-89      |             |
| 120   | Packaging 2-1 - Receive - B4B | 16 pcs |            | 10/18/19 | 0.00               | 0.00    | Packaging 2 - 1 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 2 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 3 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 5 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 4 - B4B  | DAS       |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 6 - B4B  | 81        |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 7 - B4B  | 9-89      | SEP 19 2019 |
|       |                               |        |            |          |                    |         | Packaging 2 - 8 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 9 - B4B  |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 10 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 11 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 12 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 13 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 14 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 15 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 16 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 17 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 18 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 19 - B4B |           |             |
|       |                               |        |            |          |                    |         | Packaging 2 - 20 - B4B |           |             |



Container No: S214896



Part: D4821-1

Job No: 197324

Serial No/Batch: S214896

Revision: 8

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 09/19/19

Plex 7/4/19 1:49 PM Dart.lajeunesse.marie

|     |                               |        |          |      |      |                          |             |
|-----|-------------------------------|--------|----------|------|------|--------------------------|-------------|
|     |                               |        |          |      |      | B4B                      |             |
|     |                               |        |          |      |      | Packaging 2 - 21 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 22 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 23 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 24 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 25 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 26 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 27 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 28 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 29 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 30 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 31 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 32 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 33 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 34 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 35 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 36 - B4B   |             |
| 130 | QC 6                          | 16 pcs | 10/18/19 | 0.00 | 0.00 | QC 6 - 9                 |             |
|     |                               |        |          |      |      | QC 6 - 68                | DAS         |
|     |                               |        |          |      |      | QC 6 - 61                | 81          |
|     |                               |        |          |      |      | QC 6 - 40                | 9-89        |
| 131 | Handfinish - 2-1 Pressure-B4B | 16 pcs | 10/18/19 | 0.00 | 0.80 | Handfinish - 2 - 1 - B4B |             |
|     |                               |        |          |      |      | Handfinish - 2 - 2 - B4B | SEP 19 2019 |
|     |                               |        |          |      |      | Handfinish - 2 - 3 - B4B |             |
|     |                               |        |          |      |      | Handfinish - 2 - 4 - B4B |             |
| 140 | Outsource - 4 - Anodize       | 16 pcs | 10/18/19 |      |      | ATG001-VC                | 5           |
|     |                               |        |          |      |      |                          | 2019-09-02  |
| 150 | Packaging 2-2 - Recelve - B4B | 16 pcs | 10/18/19 | 0.00 | 0.00 | Packaging 2 - 1 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 2 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 3 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 5 - B4B    | NOV 28 2019 |
|     |                               |        |          |      |      | Packaging 2 - 4 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 6 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 7 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 8 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 9 - B4B    |             |
|     |                               |        |          |      |      | Packaging 2 - 10 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 11 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 12 - B4B   |             |
|     |                               |        |          |      |      | Packaging 2 - 13 - B4B   |             |

|                                 |        |          |           |                        |                             |
|---------------------------------|--------|----------|-----------|------------------------|-----------------------------|
|                                 |        |          |           | Packaging 2 - 14 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 15 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 16 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 17 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 18 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 19 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 20 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 21 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 22 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 23 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 24 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 25 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 26 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 27 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 28 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 29 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 30 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 31 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 32 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 33 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 34 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 35 - B4B |                             |
|                                 |        |          |           | Packaging 2 - 36 - B4B |                             |
| 160 QC 6                        | 16 pcs | 10/18/19 | 0.00 0.00 | QC 6 - 9               |                             |
|                                 |        |          |           | QC 6 - 68              |                             |
|                                 |        |          |           | QC 6 - 61              |                             |
|                                 |        |          |           | QC 6 - 40              | JAN 0 8 2020 40 9-89        |
| 180 Packaging 3-1 - Stock - B4B | 16 pcs | 10/18/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 2 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 3 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 4 - B4B  | CC 2008 74 JAN 13 2020 9-89 |
|                                 |        |          |           | Packaging 3 - 5 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 6 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 7 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 8 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 9 - B4B  |                             |
|                                 |        |          |           | Packaging 3 - 10 - B4B |                             |
|                                 |        |          |           | Packaging 3 - 11 - B4B |                             |
|                                 |        |          |           | Packaging 3 - 12 -     |                             |

|                |     |          |           |                        |                |
|----------------|-----|----------|-----------|------------------------|----------------|
|                |     |          |           | B4B                    |                |
|                |     |          |           | Packaging 3 - 13 - B4B |                |
|                |     |          |           | Packaging 3 - 14 - B4B |                |
|                |     |          |           | Packaging 3 - 15 - B4B |                |
|                |     |          |           | Packaging 3 - 16 - B4B |                |
|                |     |          |           | Packaging 3 - 17 - B4B |                |
|                |     |          |           | Packaging 3 - 18 - B4B |                |
|                |     |          |           | Packaging 3 - 19 - B4B |                |
|                |     |          |           | Packaging 3 - 20 - B4B |                |
|                |     |          |           | Packaging 3 - 21 - B4B |                |
|                |     |          |           | Packaging 3 - 22 - B4B |                |
|                |     |          |           | Packaging 3 - 23 - B4B |                |
|                |     |          |           | Packaging 3 - 24 - B4B |                |
|                |     |          |           | Packaging 3 - 25 - B4B |                |
|                |     |          |           | Packaging 3 - 26 - B4B |                |
|                |     |          |           | Packaging 3 - 27 - B4B |                |
|                |     |          |           | Packaging 3 - 28 - B4B |                |
|                |     |          |           | Packaging 3 - 29 - B4B |                |
|                |     |          |           | Packaging 3 - 30 - B4B |                |
|                |     |          |           | Packaging 3 - 31 - B4B |                |
|                |     |          |           | Packaging 3 - 32 - B4B |                |
|                |     |          |           | Packaging 3 - 33 - B4B |                |
|                |     |          |           | Packaging 3 - 34 - B4B |                |
|                |     |          |           | Packaging 3 - 35 - B4B |                |
|                |     |          |           | Packaging 3 - 36 - B4B |                |
| 190 QC 21 - SA | 16  | 10/18/19 | 0.00 0.00 | QC 21 - SA - 21        | DAS            |
|                | pcs |          |           | QC 21 - SA - 70        | 21 JAN 13 2020 |
|                |     |          |           | QC 21 - SA - 53        | 8-00           |

Part Op 110 - ISSUE P/O: \_\_\_\_\_ TO WEEJAY C OF C IS REQUIRED 2- deburr and break all sharp edges

Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs

130 - QC6- All purchased or subcontracted products

131 - CLEAN AND REMOVE ALL PART MARKING

140 - Issue P/O: 44540 Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B

150 - Receive & Inspect for Damage & Mat'l Certs

160 - QC6- All purchased or subcontracted products

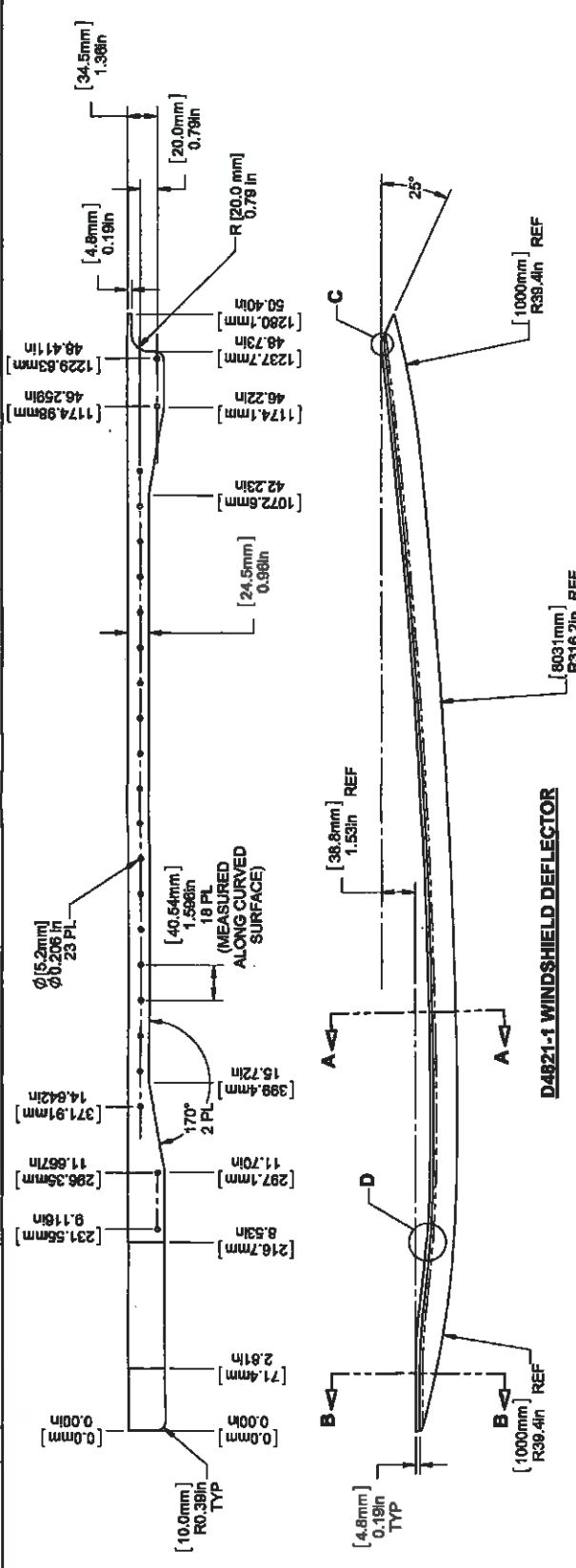
180 - Identify as per dwg & Stock Location: \_\_\_\_\_

190 - QC21- Final Inspection - Work Order Release

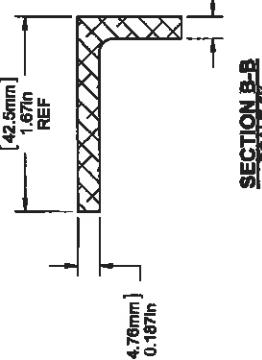
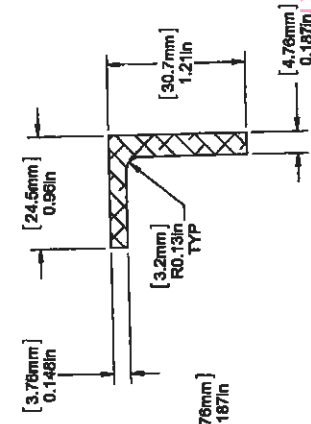
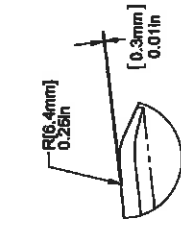
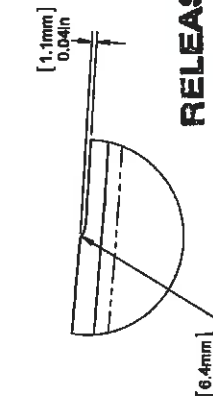
| Job BOM                            |                                                                  |                 |                |           |
|------------------------------------|------------------------------------------------------------------|-----------------|----------------|-----------|
| Part / Item                        | Component Name                                                   | Quantity        | Operation      | Container |
| D4821-1P                           | Windshield Deflector                                             | 16 pcs (1 ea)   | 110-Purchasing | S214444   |
| M7075T6S2.000X2.750                | 7075-T6S Sheet 2" Thick Plate X 2.75" Wide (cut into 51" pieces) | 68 ft (4.25 ea) | 110-Purchasing | S203963   |
|                                    |                                                                  |                 |                | S214895   |
| Job Allocations                    |                                                                  |                 |                |           |
| Operation                          | Component Part                                                   | Required        | Inventory      | Allocated |
| 110-Purchasing                     | D4821-1P                                                         | 16              | 0              | 0         |
|                                    | M7075T6S2.000X2.750                                              | 68              | 51             | 0         |
| Part Specifications                |                                                                  |                 |                |           |
| Specifications could not be found. |                                                                  |                 |                |           |

Plex 7/4/19 1:49 PM Dart.lajeunesse.marie

8 7 6 5 4 3 2 1



D4821-1 WINDSHIELD DEFLECTOR



RELEASED  
2014 FEB 25  
Rev 10-510

DETAIL D  
SCALE 5X

DETAIL C  
SCALE 5X

RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 197334  
190704

- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11 (REF DART SPEC. M7075T68)
  - 2) FINISH: HARD ANODIZE JAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRIME JAW MIL-P-23377J TYPE I CLASS N, 1-2 MIL MAX. AS PER CSI 005.
  - 3) TOLERANCES: PER DART CSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART PIN "D4821-1" AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 8.2
  - 7) WEIGHT: 1.93 lbs (0.88 kg)
  - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4821-1-b-IGES (or D4821-1-a.STEP)

|            |                                                                |                                                                                                                                                                                                                                                                                                                                                                              |              |          |
|------------|----------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------|
| B          | DRAWING REVISED TO NEW CUSTOMER CAD DATA,<br>RIVET HOLES ADDED |                                                                                                                                                                                                                                                                                                                                                                              | DB           | 14.02.04 |
| A          | NEW RELEASE                                                    |                                                                                                                                                                                                                                                                                                                                                                              | DB           | 13.05.22 |
| REV.       | DESCRIPTION                                                    |                                                                                                                                                                                                                                                                                                                                                                              | BY           | DATE     |
| DESIGN     | DB                                                             | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                                                                            |              |          |
| DRAWN      | DB                                                             |                                                                                                                                                                                                                                                                                                                                                                              |              |          |
| CHECKED    | AP                                                             |                                                                                                                                                                                                                                                                                                                                                                              |              |          |
| MFG. APPR. | EPOMA                                                          |                                                                                                                                                                                                                                                                                                                                                                              |              |          |
| APPROVED   | HS                                                             | TITLE                                                                                                                                                                                                                                                                                                                                                                        | SHEET 1 OF 1 |          |
| DE APPR.   | DS                                                             | WINDSHIELD DEFLECTOR                                                                                                                                                                                                                                                                                                                                                         | SCALE        | NTS      |
| DATE       | 14.02.04                                                       | COPYRIGHT © 2013 BY DART AEROSPACE LTD.<br>ALL RIGHTS RESERVED. THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD.<br>AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS,<br>ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION<br>STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD. |              |          |

Entered:

Date:

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

NCR No.

Route update only



|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|-------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------|-----------------------|------------------|-------------------|---------|-----------------------|---------------|-------------------|----------|-----------|-----------------|---------|--------|----------------------|------|--------|------------------------------|---------------------------------|--------------------|-------------------|---------------|-------------|-----------------|---------|------------|--------------|----------------|--|
| <b>Job:</b> _____<br><b>Part No.</b> _____                                                                                                                                                                                                                                                                                                                                          |                                 | <b>DISPOSITION</b><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |                   | <b>DEPARTMENT/PROCESS</b><br>Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                       |  | Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Date :</b> _____                                                                                                                                                                                                                                                                                                                                                                 |                                 | <b>Sequence #:</b> _____                                                                                                      |                   | <b>QTY Affected :</b> _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | <b>MRB (QS1042)</b>                                                                                                                                 |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Description Work Order Deviation</b>                                                                                                                                                                                                                                                                                                                                             |                                 |                                                                                                                               |                   | <b>Disposition</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Root Cause</b><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                 |                                                                                                                               |                   | <b>FAULT CATEGORY</b><br><table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> |  |                                                                                                                                                     |  | Pressure/Forced | Contamination         | Power Loss/Surge | Positioned Wrong  | Bending | Misaligned/off center | Folio/Program | Outside Tolerance | Crushing | BOM/Route | Grain Direction | Drawing | Cracks | Broken/Damage/Defect | Weld | Finish | Crimp/Kink/Ripple/Wave/Twist | Incomplete/Unclear Instructions | Wrong Stock Pulled | Part Lost/Missing | Marks/Chatter | Drill Holes | Out of Sequence | Misread | Mislabeled | Fit/Function | Off-set/Set-up |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  | Pressure/Forced | Contamination         | Power Loss/Surge | Positioned Wrong  |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  | Bending         | Misaligned/off center | Folio/Program    | Outside Tolerance |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Crushing                                                                                                                                                                                                                                                                                                                                                                            | BOM/Route                       | Grain Direction                                                                                                               | Drawing           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Cracks                                                                                                                                                                                                                                                                                                                                                                              | Broken/Damage/Defect            | Weld                                                                                                                          | Finish            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Crimp/Kink/Ripple/Wave/Twist                                                                                                                                                                                                                                                                                                                                                        | Incomplete/Unclear Instructions | Wrong Stock Pulled                                                                                                            | Part Lost/Missing |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Marks/Chatter                                                                                                                                                                                                                                                                                                                                                                       | Drill Holes                     | Out of Sequence                                                                                                               | Misread           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| Mislabeled                                                                                                                                                                                                                                                                                                                                                                          | Fit/Function                    | Off-set/Set-up                                                                                                                |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Other/Details:</b>                                                                                                                                                                                                                                                                                                                                                               |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>Completed By</b>                                                                                                                                                                                                                                                                                                                                                                 |                                 |                                                                                                                               |                   | <b>Lead hand / Supervisor</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |
| <b>QC / QA Coordinator</b>                                                                                                                                                                                                                                                                                                                                                          |                                 |                                                                                                                               |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                     |  |                 |                       |                  |                   |         |                       |               |                   |          |           |                 |         |        |                      |      |        |                              |                                 |                    |                   |               |             |                 |         |            |              |                |  |

Packing Slip 39594



WEJAY MACHINE PRODUCTS COMPANY LIMITED

800 O'CONNOR DRIVE

KINGSTON, ON, CANADA K7P 1N

TEL: 613-384-1682 FAX: 613-384-296

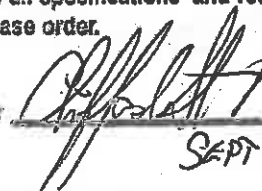
WEJAY.CO

S  
O  
L  
D  
  
T  
O

Dart Aerospace  
1270 Aberdeen Street  
Hawkesbury ON K6A 1K7

S  
H  
I  
P  
  
T  
O

Dart Aerospace  
1270 Aberdeen Street  
Hawkesbury ON K6A 1K7

| INVOICE DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                       |      | YOUR ORDER NO.<br>PDH2043838 Rev.1 |                                                                                                                                                 | DATE ORDERED<br>07/06/19 |                                                                | SHIPPED VIA<br>Best way |        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|----------------------------------------------------------------|-------------------------|--------|
| CUSTOMER CODE<br>DART                                                                                                                                                                                                                                                                                                                                                                                                                                              |      |                                    | PROV. LIC. NO.                                                                                                                                  |                          | Extra <input type="checkbox"/> Exempt <input type="checkbox"/> |                         | TERMS  |
| QUANTITY ORDERED                                                                                                                                                                                                                                                                                                                                                                                                                                                   | B.O. | QUANTITY SHIPPED                   | DESCRIPTION                                                                                                                                     |                          |                                                                | UNIT PRICE              | AMOUNT |
| 16                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0    | 16                                 | Upper deflector left hand as per drawing<br>D4822, rev. C<br>Part number: D4822-1P<br>Job: 197325<br>Batch: S168643                             |                          |                                                                |                         |        |
| 16                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0    | 16                                 | Upper deflector right hand as per drawing<br>D4822, rev. C<br>Part number: D4822-2P<br>Job: 197326<br>Batch: S203964                            |                          |                                                                |                         |        |
| 15                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0    | 15                                 | Windshild deflector as per drawing D4821,<br>Rev.B<br>Part number: D4821-1P<br>Job : 197324<br>Batch: S203963 (11 PIECES)<br>S156848 (4 PIECES) |                          |                                                                |                         |        |
| <p>Required by: October 18, 2019</p> <p><b>RELEASE NOTE</b></p> <p>I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order.</p> <p>Inspection Supervisor:   H.S.T.</p> <p>SEPT 13/19</p> |      |                                    |                                                                                                                                                 |                          |                                                                |                         |        |

ORDER: COMPLETE ☐  
PARTIAL ☐

TOTAL

NO GOODS RETURNED WITHOUT  
PRIOR AUTHORIZATION

RECEIVED BY \_\_\_\_\_

PER MONTH (18% PER ANNUM)  
CHARGED ON OVERDUE ACCOUNTS





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **POHB043933**



**Supplier:** WEJ001-VC  
Wejay Machine Products Co. Ltd  
600 O'Connor Drive  
Kingston  
ON  
K7P 1N3 Canada  
Phone: 613-384-1662  
Fax: 613-384-2997

**PO No:** POHB043933

**PO Date:** 7/5/19

**Due Date:** 10/18/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

*REOISED*

DAS  
13  
3-69  
AUG 28 2019

## Items

| Line Item | Job    | Part     | Supplier Part No | Item No | Description                                                   | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|------------------|---------|---------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 197325 | D4822-1P |                  |         | Upper Deflector, LH : Various STC's As per Dwg D4822 Rev. C   | Firmed | -       | 10/18/19 | 16 pcs         | 0 pcs             | 16 pcs  | \$995.00/pcs     | \$15,920.00    |
|           |        |          |                  |         |                                                               |        |         |          |                | 16 pcs<br>Vnk     |         | SEP 17 2019      |                |
| 2         | 197326 | D4822-2P |                  |         | Upper Right Deflector : Various STC's As per Dwg D4822 Rev. C | Firmed | -       | 10/18/19 | 16 pcs         | 0 pcs             | 16 pcs  | \$995.00/pcs     | \$15,920.00    |
|           |        |          |                  |         |                                                               |        |         |          |                | 16 pcs<br>Vnk     |         | SEP 17 2019      |                |
| 3         | 197324 | D4821-1P |                  |         | Windshield Deflector : Various STC's As per Dwg D4821 Rev. B  | Firmed | -       | 10/18/19 | 16 pcs         | 0 pcs             | 16 pcs  | \$995.00/pcs     | \$15,920.00    |
|           |        |          |                  |         |                                                               |        |         |          | 15             | 15 pcs<br>Vnk     |         | SEP 17 2019      |                |

**Grand Total:** \$47,760.00

## Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/5/19 2:11 PM dart.lussier.patrick



600 O'CONNOR DRIVE  
KINGSTON, ONTARIO  
K7P 1N3

# INSPECTION / TEST REPORT

JOB No. 39594

PAGE: 1 of 2

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB043933 Rev. 1 Line 3

PART No. D4821-1P

DESCRIPTION: Windshield Deflector

DWG No. D4821

REV. B

E.C.O. --

MATERIAL: 7075-T6 (or T651/T6510/T6511/T62)  
Alum. supplied by DART Aerospace  
Ref. SCN: S203963  
'Constellium' Lot# 9449797

INSPECTOR: Cliff Smith

WMP  
03

QUANTITY  
REC'D: 1

ACCEPT:  
1

REJECT:  
--

N.C.R.#  
--

DATE: Aug. 27, 2019

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

## First Article

| ITEM<br>REF.<br>No. | CHARACTERISTIC<br>(DIMS IN mm) | DETAILS | TOLERANCE     | DWG<br>SHT/ZONE | RESULT       | QTY.<br>INSP. | COMMENTS<br>(ACC. REJ.<br>REW. NMR #) |
|---------------------|--------------------------------|---------|---------------|-----------------|--------------|---------------|---------------------------------------|
| 1                   | 50.40                          |         | ±.03          | D2              | 50.413       | 1             | Accepted                              |
| 2                   | 48.73                          |         | ±.03          | D2              | 48.740       | 1             | Accepted                              |
| 3                   | 46.22                          |         | ±.03          | D3              | 46.235       | 1             | Accepted                              |
| 4                   | 42.23                          |         | ±.03          | D3              | 42.240       | 1             | Accepted                              |
| 5                   | .96                            |         | ±.03          | D3              | .969- .971   | 1             | Accepted                              |
| 6                   | 15.72                          |         | ±.03          | D6              | 15.722       | 1             | Accepted                              |
| 7                   | 11.70                          |         | ±.03          | D6              | 11.700       | 1             | Accepted                              |
| 8                   | 8.53                           |         | ±.03          | D6              | 8.530        | 1             | Accepted                              |
| 9                   | 2.81                           |         | ±.03          | D7              | 2.810        | 1             | Accepted                              |
| 10                  | 25°                            |         | ±.5°          | C2              | 25°          | 1             | Accepted                              |
| 11                  | .01                            |         | ±.03          | B3              | .0104        | 1             | Accepted                              |
| 12                  | R 0.25                         |         | ±.03          | B4              | R .250       | 1             | Accepted                              |
| 13                  | .04                            |         | ±.03          | B1              | .037         | 1             | Accepted                              |
| 14                  | R 0.25                         |         | ±.03          | B3              | R .250       | 1             | Accepted                              |
| 15                  | .187                           |         | ±.010         | B8              | .187- .192   | 1             | Accepted                              |
| 16                  | .148                           |         | ±.010         | B6              | .147- .153   | 1             | Accepted                              |
| 17                  | 1.67                           |         | ±.03          | B7              | 1.670- 1.682 | 1             | Accepted                              |
| 18                  | 1.21                           |         | ±.03          | B5              | 1.210- 1.211 | 1             | Accepted                              |
| 19                  | .187                           |         | ±.010         | B5              | .182- .195   | 1             | Accepted                              |
| 20                  | R 39.4                         |         | ±.10          | C2              | R 39.4       | 1             | Accepted                              |
| 21                  | R 316.2                        |         | ±.10          | B4              | R 316.2      | 1             | Accepted                              |
| 22                  | R 39.4                         |         | ±.10          | C7              | R 39.4       | 1             | Accepted                              |
| 23                  | Ø0.206 hole thru               | 23 pl.  | +0.005/ -.001 | D5              | Ø .208- .209 | 1             | Accepted                              |
| 24                  | 1.36                           | 4 pl.   | ±.03          | D1              | 1.357- 1.367 | 1             | Accepted                              |
| 25                  | .79                            | 19 pl.  | ±.03          | D1              | .791- .797   | 1             | Accepted                              |
| 26                  | 9.116                          |         | ±.01          | D6              | 9.114        | 1             | Accepted                              |
| 27                  | 11.667                         |         | ±.01          | D6              | 11.668       | 1             | Accepted                              |

| INSPECTION / TEST REPORT            |                |         |           |                                   |        | JOB No. 39594 |                                       |
|-------------------------------------|----------------|---------|-----------|-----------------------------------|--------|---------------|---------------------------------------|
|                                     |                |         |           |                                   |        | PAGE: 2 of 2  |                                       |
| CUSTOMER: Dart Aerospace            |                |         |           |                                   |        |               |                                       |
| CUST. P.O. POHB043933 Rev. 1 Line 3 |                |         |           |                                   |        |               |                                       |
| PART No. D4821-1P                   |                |         |           | DESCRIPTION: Windshield Deflector |        |               |                                       |
| DWG No. D4821                       |                |         |           | REV. B                            |        | E.C.O.        |                                       |
| REF.<br>No.                         | CHARACTERISTIC | DETAILS | TOLERANCE | DWG<br>SHT/ZONE                   | RESULT | QTY.<br>INSP. | COMMENTS<br>(ACC. REJ.<br>REW. NMR #) |

|    |           |            |               |    |              |   |          |
|----|-----------|------------|---------------|----|--------------|---|----------|
| 28 | 14.642    |            | ±.01          | D6 | 14.644       | 1 | Accepted |
| 29 | 46.259    |            | ±.01          | D3 | 46.259       | 1 | Accepted |
| 30 | 48.411    |            | ±.01          | D2 | 48.413       | 1 | Accepted |
| 31 | 1.596     | 18 pl.     | ±.01          | D5 | 1.595- 1.597 | 1 | Accepted |
| 32 | 170°      |            | ±.5°          | D6 | 170°         | 1 | Accepted |
| 33 | R 0.39    |            | ±.03          | D8 | R .390       | 1 | Accepted |
| 34 | R 0.79    |            | ±.03          | D2 | R .790       | 1 | Accepted |
| 35 | Deburring | Per note 5 | .005-.010max. | A8 | Passed       | 1 | Accepted |
|    |           |            |               |    |              |   |          |



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

## CERTIFICATE OF COMPLIANCE

|                          |                         |
|--------------------------|-------------------------|
| CUSTOMER: DART Aerospace | DATE: Sept. 10, 2019    |
|                          | P.O.# POHB043933 rev. 1 |
|                          | WEJAY JOB# 39594        |

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

| P.O. LINE | PART NO.                                                | QTY. | PROCESS (ES)                          | SPECIFICATION / REV |
|-----------|---------------------------------------------------------|------|---------------------------------------|---------------------|
| 1         | D4822-1P<br>'Upper Deflector Left Hand'<br>Job# 197325  |      | Machined complete per drawing req'ts. | D4822 / Rev. C      |
| 2         | D4822-2P<br>'Upper Deflector Right Hand'<br>Job# 197326 |      | Machined complete per drawing req'ts. | D4822 / Rev. C      |
| 3         | D4821-1P<br>'Windshield Deflector'<br>Job# 197324       | 15   | Machined complete per drawing req'ts. | D4821 / Rev. B      |
|           |                                                         |      |                                       |                     |

Note: 1) Material supplied by DART Aerospace as follows:

- PO Line 1 -ref. #S168643
- PO Line 2 -ref. #S203964
- PO Line 3 -ref. #S156848 (4 pieces from stock); -ref. #S203963 (11 pieces).

2) 1st Article Inspection Reports attached.

**Records of Inspection/Test will be retained for 5 years minimum.**

Sincerely,

**Clifford Smith**  
Authorized Q.A. Signatory



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044540



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044540

**PO Date:** 9/20/19

**Due Date:** 9/30/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-09-25

| Items     |        |                                |                                                                                                                                                                                                                                                                                                                    |        |         |          |                |                   |         |                  |                |
|-----------|--------|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part                           | Description                                                                                                                                                                                                                                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1         | 197051 | 649.5210                       | Doubler<br>Various STC's<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>Issue P/O to ATG:<br><br>AS PER MPP-172<br>SECTION 2.1,<br>HARD ANODIZE<br>COLOR BLACK,<br>PER IAW MIL-A-<br>8625 TYPE 3<br>CLASS 2<br>AS PER MPP-172<br>SECTION 4.2,<br>PRIME AS PER IAW<br>MIL-PRF-23377<br>TYPE 1 CLASS N | Firmed | X-73    | 9/30/19  | 20 pcs         | 0 pcs             | 20 pcs  | \$9.38/pcs       | \$187.60       |
| 2         | 199139 | RBW6522A00231-<br>W142AJ-3T-13 | Cup<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required                                                                                     | Firmed | X6      | 9/30/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$14.48/pcs      | \$86.88        |

SEP 25 2019



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-6200

# PURCHASE ORDER

## POHB044540



| Items        |        |                      |                                                                                                                                                                            |        |         |             |                |                   |         |                  |                |
|--------------|--------|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|-------------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                 | Description                                                                                                                                                                | Status | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3            | 199523 | RBW0805G00332-3G-A-1 | Jacking Bar<br>-Issue P/O;<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed |         | 9/30/19     | 2 pcs          | 0 pcs             | 2 pcs   | \$14.48/pcs      | \$28.96        |
|              |        |                      |                                                                                                                                                                            | X2     |         | SEP 26 2019 |                |                   |         | DP               |                |
| 4            | 198283 | RBT18635-11          | Receiver<br>-Issue P/O to ATG;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Certificate of Conformity is required                    | Firmed |         | 9/30/19     | 4 pcs          | 0 pcs             | 4 pcs   | \$14.48/pcs      | \$57.92        |
|              |        |                      |                                                                                                                                                                            | X4     |         | SEP 26 2019 |                |                   |         | DP               |                |
| 5            | 197326 | D4822-2              | Upper Right Deflector<br>: Various STC's<br>Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev. C                                                                    | Firmed |         | 9/30/19     | 16 pcs         | 0 pcs             | 16 pcs  | \$31.98/pcs      | \$511.68       |
|              |        |                      |                                                                                                                                                                            | X16    |         |             |                |                   |         | OCT 16 2019      |                |
| 6            | 197324 | D4821-1              | Windshield Deflector<br>: Various STC's<br>Issue P/O:<br><br>Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B                                                   | Firmed |         | 9/30/19     | 15 pcs         | 0 pcs             | 15 pcs  | \$31.98/pcs      | \$479.70       |
|              |        |                      |                                                                                                                                                                            | X15    |         |             |                |                   |         | NOV 28 2019      |                |
| Grand Total: |        |                      |                                                                                                                                                                            |        |         |             |                |                   |         |                  | \$1,352.74     |



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 919029

Date: 27-Nov-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                               | Ship Via     |                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                               | ATG Delivery |                   |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Description                                                                                                                                                                                                                                                                                                                   |              |                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                                                                                               |              |                   |
| 15 each                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Part: D4821-1<br>Windshield Deflector<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing.<br>Batch/Lot#: 120908      Expiry Date: 10/20<br>Job: 26038      Line: 6<br>PO: POHB044540 | Rev: B       | DA:<br>40<br>9-8E |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br>Date: <u>NOV 27 2019</u><br>Certified Signature: <u></u><br>Receiver Signature: _____<br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. |                                                                                                                                                                                                                                                                                                                               |              |                   |

**RECEIVED**  
**NOV 27 2019**  
**DART AEROSPACE LTD.**

Made in Canada.